## WHAT IS CLAIMED:

- 1. A synthetic material comprising a network polymer wherein said synthetic material has a set of less than 0.1% after having been stretched to 300% of its original length for 10 minutes.
- A synthetic material comprising a network polymer said polymers comprising a first monomer and a second monomer, said first monomer being a C<sub>3</sub> to C<sub>20</sub>olefin, said second monomer being a C<sub>5</sub> to C<sub>30</sub> olefin, [m] being the relative amount of m dyads in said polymers [r] being the relative amount of r dyads in said polymers wherein the isotacticity I of said polymers is between 25% and 80% where I is [mmmm], the mmmm pentad concentration of said polymers,

k is at least 0.2, k being defined by

$$k = \frac{[mrm] - [m]^2 (1 - [m])^2}{[m](1 - [m]) - [m]^2 (1 - [m])^2}$$

where [mrrm] is the mrrm pentad concentration of said polymers, and a fraction of the polymer side chains is connected to form inter-molecular bonds.

- A synthetic material according to Claim 2 wherein said first monomer is propene.
- A synthetic material according to Claim 2 or Claim 3 wherein said second monomer is a diene.
- A synthetic material according to Claim 4 wherein said second monomer is 7-methyl-1,6-octadiene.

- 6. A process for synthesizing a network polymer comprising the steps of
  - providing said first monomer being a C<sub>3</sub> to C<sub>20</sub>olefin
  - providing a second monomer being a C<sub>5</sub> to C<sub>20</sub> olefin
  - providing a catalyst of the formula

where  $R_1$  through  $R_8$  refer to linear or branched  $C_1$  to  $C_{10}$  alkyl, 5- to 7-linked cycloalkyl which in its turn, can carry one ore several  $C_1$  to  $C_6$  alkyl residues as substituents,  $C_6$  to  $C_{18}$  arylalkyl or alkylaryl, in which case  $R_1/R_2$ ,  $R_3/R_4$ ,  $R_6/R_7$  can be partially or simultaneously integrated into 5- to 7-linked cycloalkyl or aryl rings fused thereto

 $R_9$  and  $R_{10}$  refer to  $C_1$  to  $C_8$  alkyl, 4- to 7-linked cycloalkyl, aryl in which case  $R_9$ ,  $R_{10}$  can jointly with E form a 4- to 7-linked cycloalkyl

M refers to titanium zirconium, hafnium, vanadium, niobium, tantalum

X refers to a halogen or C<sub>1</sub> to C<sub>8</sub> alkyl, aryl, benzyl

E refers to carbon, silicon, germanium, or 1.2-ethyl, 1.3-propyl, or 1.4-butyl,

 $E_2$  refers to methyl, oxygen or sulphur, and n is 1 or 2.

- providing an activator
- polymerising said first monomer and said second polymer to a random copolymer
- cross-linking said copolymer to form a network polymer
- A process for synthesizing a network polymer according to Claim 6 wherein

said step of cross-linking involves cross-linking the copolymers by means of ionising radiation.